



Dart Aerospace Ltd.
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D350-567-117
Job Sheet 183446



Part No: D350-567-117

Job Qty: 1 ea

Part Name: Super-Sized Vertical Reference Floor Window - Sliding Door Compatible



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/18/18

Job Tracking No:

Due Date: 10/15/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E SHEET 28 IPP Rev:A 08.09.30 new issue EC verified by: DD IPP REV:B 13.10.15 AS PER IIN
REV:E DD VERF:JLM IPP REV:C 16.04.25 as per chg003 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	10/15/18	10/15/18	0.00	0.00	Start Up Stores/Pkg-2	6.15	OCT 01 2018
110	Packaging	1 pcs	10/15/18	10/15/18	0.00	0.00	Packaging1-3	3.89	6.09 DAS
120	QC	1 pcs	10/15/18	10/15/18	0.00	0.00	QC4	21	6.09 DAS
130	Packaging	1 pcs	10/15/18	10/15/18	0.00	0.00	Packaging3-1	21	6.09 DAS
135	DC	1 pcs	10/15/18	10/15/18	0.00	0.00	DC	21	OCT 01 2018
140	QC21-FG	1 Ea	10/15/18	10/15/18	0.00	0.00	QC21	21	OCT 01 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D350-567-031	Interior Window For -015 & -025	1 Ea (1 ea)	90-Start up Operation	5077341
D350-567-113	Replacement Exterior Super-Sized Window	1 Ea (1 ea)	90-Start up Operation	5114850
DT8439	Template	1 (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D350-567-031	1	1	0
	D350-567-113	1	0	0
	DT8439	1	0	0

Part Specifications



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Plex 9/18/18 10:55 AM Dart.lajeunesse.marie

Container No: S114853



Part: D350-567-117

Job No: 183446

Serial No/Batch: S114853

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH92-18 Issue 6, FAA STC SH989NE 09/06/30, FAA STC 5

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								

Change Record

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Part Number: D350-567-117

Description: FLOOR WINDOW INSTALLATION, EXTRA LARGE

[illegible]